



# Impact Polystyrene

## Safety Data Sheet

According to OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

### Section 1: Identification

#### 1.1. Product identifier

Product form : Mixture  
Product Identifier(s) : Impact Polystyrene  
Polystyrene  
HIPS, MIPS

This SDS covers all prime grades of Impact Polystyrene including but not limited to:

6## 6##P1 6##P0 CX6###  
7## 7##P1 7##P0 CX7###  
8##E 8##EP0 8##EP1  
8## 8##P1 8##P0 CX8###  
9##E 9##EP0 9##EP1  
9## 9##P1 9##P0 CX9###

where # can be any numeric digit (0-9). This SDS also covers compounded samples labeled Impact Polystyrene Nxxxxx and Nxxxxx-x, where x can be any numeric digit (0-9).

#### 1.2. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Manufacture of plastic articles

#### 1.3. Details of the supplier of the safety data sheet

TotalEnergies Petrochemicals & Refining USA, Inc.  
P O Box 674411  
Houston, TX 77267-4411

For non-emergency product information:  
Phone: 713-483-5000  
Email: product.stewardship@totalenergies.com

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (Toll Free USA & Canada) / 703-527-3887 (Multiple languages)  
TotalEnergies Petrochemicals & Refining USA, Inc.: 1-800-322-3462 (Language: English only)

### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (GHS-US)

Combustible Dust

#### 2.2. Label elements

##### GHS US labeling

Signal word (GHS US) : Warning  
Hazard statements (GHS-US) : **If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air**

#### 2.3. Hazards not otherwise classified

Other hazards which do not result in classification : None known.

#### 2.4. Unknown acute toxicity (GHS-US)

Not applicable

#### 2.5. Additional information

Based on conditions common to industrial workplace use of this product : Plastic bag or liner may cause a static ignition hazard.  
Spilled pellets may create a slipping hazard. Sweep up spillage and dispose of properly.  
Skin or eye contact with hot polymer can cause thermal burns.  
Processing the polymer at high temperatures may form vapors that irritate the eyes and respiratory tract

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### Section 3: Composition/Information on ingredients

#### 3.1. Substance

Not applicable

#### 3.2. Mixture

Name	CAS-No.	% (Weight Percent)
Styrene-butadiene copolymer	9003-55-8	92.5 – 100
White mineral oil, petroleum (Trade Secret) (not contributing to the hazard classification)	8042-47-5	0 - 7*
Additives* (not contributing to the hazard classification)	Trade Secret	0 - 0.5*

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

### Section 4: First aid measures

#### 4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If necessary seek medical advice.
- First-aid measures after skin contact : Gently wash with plenty of soap and water. Heated Material: For serious burns from heated material, get medical attention. In case of skin contact, immediately immerse in or flush with clean, cold water. Do not attempt to remove adhered material from skin.
- First-aid measures after eye contact : Rinse eyes with water as a precaution. Obtain medical attention if irritation persists. In case of eye contact with hot material, cool immediately with plenty of water and obtain immediate medical treatment.
- First-aid measures after ingestion : Remove material from mouth. Rinse mouth out with water. Do NOT induce vomiting.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects after inhalation : Nuisance dusts can be irritating to the upper respiratory tract. Irritating vapors may form when the polymer is processed at high temperatures.
- Symptoms/effects after skin contact : Contact with skin or eyes with hot material may cause serious thermal burns.
- Symptoms/effects after eye contact : Dust from this product may cause minor eye irritation. Contact with skin or eyes with hot material may cause serious thermal burns.
- Symptoms/effects after ingestion : No effects are expected for ingestion of small amounts. May be a choking hazard.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### Section 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media : For small fire: Dry chemical. Carbon dioxide. Water. For large fire: Foam. Water spray.

Unsuitable extinguishing media : Do not use a solid water stream as it may scatter and spread fire.

#### 5.2. Special hazards arising from the chemical

- Fire hazard : May be combustible at high temperature. Vapors generated from overheating/melting/decomposition may be flammable and may cause fire/explosion if source of ignition is present.
- Explosion hazard : Potential dust explosion hazard. When dust becomes airborne and is exposed to an ignition source, sufficient combustible/flammable dust may exist to burn in the open or explode if confined.
- Hazardous decomposition products in case of fire : Carbon oxides (CO, CO<sub>2</sub>). Aldehydes. ketones. Hydrocarbons. Fire will produce dense black smoke. Soot.

#### 5.3. Advice for firefighters

- Firefighting instructions : Fight fire from safe distance and protected location. Avoid raising powdered materials into airborne dust, creating an explosion hazard. Apply aqueous extinguishing media carefully to prevent frothing/steam explosion. Prevent fire-fighting water from entering environment.
- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
- Other information : Fire may re-ignite itself after fire is extinguished.

### Section 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- Emergency procedures for non-emergency personnel : Material creates a slipping hazard on hard surfaces. Clean up spills from walking surfaces immediately.

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### 6.2. Methods and material for containment and cleaning up

- Methods for cleaning up : On land, sweep or shovel into suitable containers. Do not allow water contaminated with pellets or powder to enter any waterway, sewer or drain.
- Other information : Dispose of contaminated material at an authorized site. Notify authorities if product enters sewers or public waters.

### 6.3. Reference to other sections

No additional information available

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Do not overheat the product. Avoid contact with heated product to prevent burns.

When handled in bulk quantities, this product and its associated packaging may present a crushing hazard due to the large masses involved, possibly resulting in severe injury or death.

Combustible dust precautions: Handling this product may result in electrostatic accumulation. Use proper grounding procedures. Use only non-sparking tools. Avoid raising powdered material due to explosion hazard. Prevent the build-up of electrostatic charge. The plastic packaging film used to secure bags of material on pallets can also develop static electricity -- remove packaging film in an area free from ignitable vapors/dust.

Processing or material handling equipment may generate dust of sufficiently small particle size, that when suspended in air may be explosive. Dust accumulations should be controlled through a comprehensive dust control program that includes, but is not limited to, source capture, inspection and repair of leaking equipment, routine housekeeping and employee training in hazards. Refer to the latest edition of the National Fire Protection Association (NFPA) 654 publication, "Standard for the Prevention of Fire and Dust Explosions in the Chemical, Dye, Pharmaceutical, and Plastics Industries", and "Combustible Dust in Industry: Preventing and Mitigating the Effects of Fire and Explosions" (OSHA SHIB, July 31, 2005, updated Nov. 12, 2014, <https://www.osha.gov/dts/shib/shib073105.html>) for a complete discussion on dust explosion prevention and control measures.

- Hygiene measures : Do not eat, drink or smoke when using this product. Keep away from food and drink. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Ground/bond container and receiving equipment. Electrostatic charges may be generated when emptying sacks. It is recommended that sacks are emptied away from explosive atmospheres.
- Storage conditions : Store at room temperature. Protect from heat and direct sunlight. Store in dry, cool, well-ventilated area.

## Section 8: Exposure controls/personal protection

### 8.1. Occupational Exposure Limits

The following constituents are the only constituents of the product which have a PEL, TLV, or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Impact Polystyrene		
USA ACGIH	ACGIH OEL TWA	10 mg/m <sup>3</sup> (Inhalable fraction) 3 mg/m <sup>3</sup> (Respirable Particles)
USA ACGIH	Remark (ACGIH)	Particulates, not otherwise classified
USA OSHA	OSHA PEL TWA	5 mg/m <sup>3</sup> Respirable fraction
USA OSHA	Remark (OSHA)	Note: OSHA Total Dust 15 mg/m <sup>3</sup>
White mineral oil, petroleum (Trade Secret) (8042-47-5)		
USA ACGIH	ACGIH OEL TWA	5 mg/m <sup>3</sup> Measured as Inhalable fraction of the aerosol

### 8.2. Exposure controls

- Appropriate engineering controls : Provide readily accessible eye wash stations and safety showers. Ensure adequate ventilation. If handling results in dust generation or high temperatures, local exhaust ventilation should be provided to insure that exposure to dust or decomposition products does not exceed the exposure recommended levels.
- Hand protection : Use insulated gloves when handling this material hot.
- Eye protection : Safety glasses.
- Skin and body protection : Wear suitable protective clothing. Safety foot-wear.
- Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.
- Other information : In case of risk of overexposure to dust, vapour or fumes (during product processing), it is recommended that a local exhaust system is placed above the conversion equipment (a fume hood) and the working area must be properly ventilated.

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### Section 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Pellets.
Color	: White to off-white.
Odor	: Odorless.
Odor threshold	: No data available
pH	: Not applicable
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: > 132 °C
Freezing point	: No data available
Initial boiling point and boiling range	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability	: No data available
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 1.05 g/ml
Solubility	: Water: Negligible.
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: No data available
Explosion limits	: No data available

#### 9.2. Other information

Softening point	: approximately 100°C
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### Section 10: Stability and reactivity

#### 10.1. Reactivity

Flowing product can create electrical charge, resulting sparks may ignite dust or cause an explosion in some concentration ranges.

#### 10.2. Chemical stability

The product is stable at normal handling and storage conditions.

#### 10.3. Possibility of hazardous reactions

Dust may form explosive mixture in air.

#### 10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.

#### 10.5. Incompatible materials

Strong oxidizing agents.

#### 10.6. Hazardous decomposition products

Hazardous decomposition products formed under fire conditions: carbon monoxide, carbon dioxide, toxic fumes.

Exposure of polystyrene to extremely high temperatures (315°C or higher) for extended periods of time may cause partial decomposition. Chemicals that may be released include styrene monomer, benzene, and other hydrocarbons.

### Section 11: Toxicological information

#### 11.1. Information on toxicological effects

Likely routes of exposure : Inhalation. Ingestion. Skin and eye contact.

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

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<b>White mineral oil, petroleum (Trade Secret) (8042-47-5)</b>	
LD50 oral rat	> 5000 mg/kg

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

<b>Styrene-butadiene copolymer (9003-55-8)</b>	
IARC group	3 - Not classifiable
National Toxicology Program (NTP) Status	Not listed

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

### Section 12: Ecological information

#### 12.1. Toxicity

No additional information available

#### 12.2. Persistence and degradability

<b>Impact Polystyrene</b>	
Persistence and degradability	This material is persistent in the environment. Not readily biodegradable.

#### 12.3. Bioaccumulative potential

<b>Impact Polystyrene</b>	
Bioaccumulative potential	This product is not expected to bioaccumulate through food chains in the environment.

#### 12.4. Mobility in soil

<b>Impact Polystyrene</b>	
Ecology - soil	low mobility.

#### 12.5. Other adverse effects

No additional information available

### Section 13: Disposal considerations

#### 13.1. Waste treatment methods

Waste treatment methods	: This product has been evaluated for RCRA characteristics and does not meet the criteria of a hazardous waste if discarded in its purchased form. Under RCRA, it is the responsibility of the user of the product to determine at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Transfer to a safe disposal area in accordance with federal, state, and local regulations.
Product/Packaging disposal recommendations	: Recycle the material as far as possible.
Additional information	: May be used as fuel in suitably designed installations.

### Section 14: Transport information

#### US Transport (DOT) for Bulk Shipments (Non-Bulk Shipments May Differ)

Not regulated by US DOT

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### Transport by sea (IMDG)

Not regulated by IMDG

### Air transport (IATA)

Not regulated by IATA

## Section 15: Regulatory information

### 15.1. US Federal regulations

#### EPA TSCA Status

All components of this product are listed or exempt from listing on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) Active inventory. This product has no special requirements under TSCA, such as significant new use rules (SNUR), consent orders, test rules, or sections 4, 5, 6, 8(a), 8(d), 12(b) requirements.

#### SARA Section 313 Supplier Notification

This product contains no toxic chemicals in excess of the applicable de minimis concentration that are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

SARA Section 311/312 Hazard Classes                      Physical hazard - Combustible dust

Export Control Classification Number (ECCN):        EAR99 (No License Required)

### 15.2. International regulations

#### CANADA

##### Impact Polystyrene

WHMIS Classification    This product is not regulated according to WHMIS 2015 classification criteria

#### National inventories

##### Impact Polystyrene

Listed on or exempt from listing on the AICS (Australian Inventory of Chemical Substances)  
Listed on or exempt from listing on the Canadian DSL (Domestic Substances List)  
Listed on or exempt from listing on the China Inventory of Existing Chemical Substances (IECSC)  
Listed on or exempt from listing on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on or exempt from listing on the Korean ECL (Existing Chemicals List)  
Listed on or exempt from listing on NZIoC (New Zealand Inventory of Chemicals)  
Listed on or exempt from listing on the Philippines Inventory of Chemicals and Chemical Substances (PICCS)  
Listed on or exempt from listing on the Taiwan TCSI (Taiwan Chemical Substances Inventory)

### 15.3. US State regulations

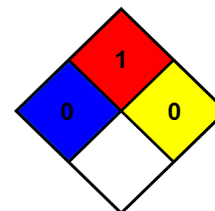
This product may contain California Proposition 65 substances at concentration levels below those required to be classified as hazardous by OSHA's Hazard Communication Standard (29 CFR 1910.1200). Contact TotalEnergies Petrochemicals & Refining USA, Inc. if you need specific information regarding status of this product with regard to California Proposition 65.

## Section 16: Other information

Other information    : Unless agreed to in a separate written agreement with the Customer, TotalEnergies Petrochemicals & Refining USA, Inc. makes no representations and disclaims all warranties, express or implied, with respect to biocompatibility and/or the suitability of this product for medical device applications including : (i) implantable devices intended for human or animal body, (ii) devices intended to be used in contact with internal body fluids, and (iii) devices intended to be used in contact with internal body tissues. If the Customer intends to use this product for any such application, it must first contact TotalEnergies Petrochemicals & Refining USA, Inc. and establish agreed terms and conditions for such use.

#### NFPA (National Fire Protection Association)

NFPA health hazard    : 0  
NFPA fire hazard     : 1  
NFPA reactivity     : 0



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### Hazard System Rating

Health : 0  
Flammability : 1  
Physical Hazard : 0  
Personal protection : See section 8 of SDS

US OSHA LABEL as specified under 29 CFR §1910.1200 (f). The label shown may include supplemental information in addition to required elements.

## Impact Polystyrene

TotalEnergies Petrochemicals & Refining USA, Inc.  
PO Box 674411  
Houston, TX 77267-4411 USA  
Tel. 713-483-5000

### Warning

If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air

#### Supplemental Information: Based on conditions common to industrial workplace use of this product

Plastic bag or liner may cause a static ignition hazard.  
Spilled pellets may create a slipping hazard. Sweep up spillage and dispose of properly.  
Skin or eye contact with hot polymer can cause thermal burns.  
Processing the polymer at high temperatures may form vapors that irritate the eyes and respiratory tract.

US SDS Version: 3.3

Issue date: November 19, 2024

SDS ID: PS\_IMPACT\_PELLETS  
SDS REFERENCE NUMBER: PS0010

SDS Template - TotalEnergies SDS US TEPRI Version 24.00

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